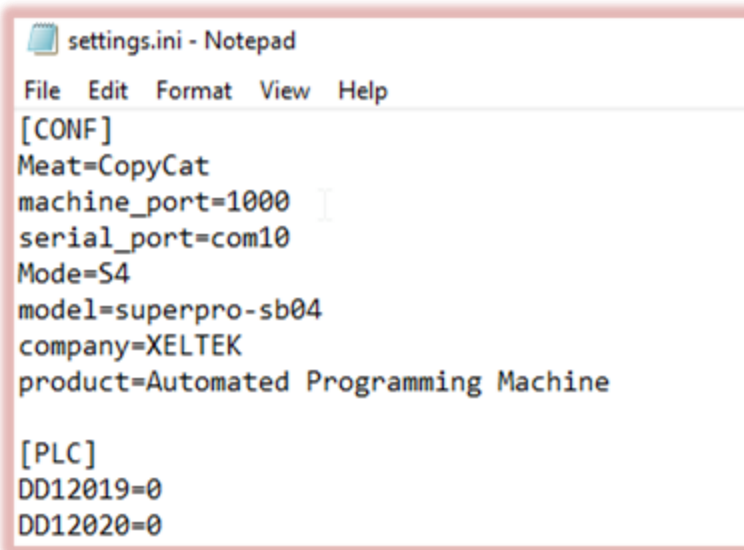


Software installation:

Xeltek superpro-sb04 installation procedures:

- Operating system: windows 7, 10; 32/64bit
- Basic drivers required by system
- Driver for Panasonic PLC, FP0r
 - http://spbot.xeltek.com.cn/dists/superpro-sb04/dist/fpwin_gr_salesv293c.exe
 - Serial Code: AFPS10823-MEW1374
- Driver for Daheng Mer Camera
 - http://spbot.xeltek.com.cn/dists/superpro-sb04/dist/DAHENG_MER_Series_Win_en.rar
- Software for Xeltek superpro-sp7500
 - <http://www.xeltek.com.cn>
- Sftware for Xeltek superpro-sb04
 - <http://spbot.xeltek.com.cn/dists/superpro-sb04/>
 -

Configuration File



```
settings.ini - Notepad
File Edit Format View Help
[CONF]
Meat=CopyCat
machine_port=1000
serial_port=com10
Mode=S4
model=superpro-sb04
company=XELTEK
product=Automated Programming Machine

[PLC]
DD12019=0
DD12020=0
```

Configuration File name: %ProgramData%/suppro-sb04/settings.ini

- Normally the file is at: c:\programdata\superpro-sb04\ settings.ini
- Enter %ProgramData% into Windows explorer location bar, with enter you can go directly into the folder
- You need to restart the software to take effect.

Basic configuration

- Serial port
 - Superpro-sb04 program use the serial port to control the machine, do setup the port properly before starting the program.

[CONF]

XELTEK SUPERPRO

serial_port=com1